

CAPACITY LIST at Nov 2010

<u>Profiling</u>	1 off Trumpf Laser 3000 x 1500 x 12mm MS (12mm S/S Oxy) (5mm Nitrogen cut) 1 off CNC Profile Burner – Qualcut 7000 x 3000mm 4 head Profiler
<u>Rolling</u>	1 off 1830 x 6m Pyramid Rolls 1 off 2500 x 6.3mm Initial Pinch Rolls
<u>Shearing</u>	1 off 3050 x 13mm Guillotine SMT 1 off 3050 x 10mm Guillotine Pearson
<u>Bending</u>	1 off Pearson Pressbrake 250 tonne 4000 x 12mm 1 off Kingsland Pressbrake CNC 175 tonne 3050 x 6mm 1 off Safan 50 tonne x 2500 x 3mm
<u>Pressing</u>	1 off Mill 90 tonne Single Ram Press 1 off Hi-Ton 16 Tonne Single Ram Press 1 off Hi-Ton 12 Tonne Single Ram Press
<u>Metal working</u>	1 off Comaca corner notcha 1 off Peddinghaus 210A/B Ironworker 1 off Kingsland J21 Punch 2 off Euromac Digibend 160 bending machine
<u>Drilling</u>	2 off 1830 Asquith Radial Drills 1 off 1300 Kitchen & Wade Radial Drill 1 off Crona 4 Headed Drill 1 off Crona 2 Headed Drill 1 off Crona Single Headed Spindle Drill
<u>Turning</u>	1 off Daewoo Puma 12L CNC 380 Swing, turning station 1 off Herbert N9C30 1 off Mitchell centre lathe 1000 swing 2 off Ward 7A Lathe 1 off Ward 2A Lathe 1 off Ward 2DS Lathe
<u>Milling</u>	1 off Kendell & Gent horizontal miller 2000x1000 1 off Vertical Miller Oerlikon/Horizontal Miller Cincinnati
<u>Boring</u>	1 off Maney Jig Borer
<u>Surface Grinding</u>	1 off Lumsden 920mm Grinder
<u>Sawing</u>	1 off Prosaw 300 HAS 1 off Startrite Metora Pulldown Saw
<u>Handling</u>	1 off 10 tonne Lifting Capacity Overhead Crane 1 off 3.2 tonne Lifting Capacity Overhead Crane
<u>Factory/General</u>	2 CAM/CAD workstations Radan R1 2010 AUTOCAD 18,000 sq. ft Floor Space
<u>Welding</u>	Approvals for BS 4872, BSEN 287-1, ASME IX (MIG, TIG) for MS, SS & Low Temp Stud Welding – Taylor System 1700 (upto 25mm dia studs)