

GRANTHAM FABRICATIONS LTD

CAPACITY LIST (as at January 2018)

<u>Profiling</u>	1 off	Trumpf Laser 3000x1500x12mm MS (12mm s/s Oxy) (5mm s/s Nit)
	1 off	Cobra 3500 CNC Plasma Profile 7mx3.5m (plus Twin Head Oxy/ Prop)
<u>Rolling</u>	1 off	1000x3 Birlik 129006355
	1 off	2500x6.3mm Initial Pinch Rolls
<u>Shearing</u>	1 off	2000x4mm Guillotine KB
	1 off	3050x10mm Guillotine Pearson
<u>Bending</u>	1 off	Pearson Press Brake 250 Tonne 4000x12mm
	1 off	Kingsland Press Brake CNC 175 Tonne 3050x6mm
<u>Pressing</u>	1 off	Mill 90 Tonne Single Ram Press
	1 off	Hi-Ton 16 Tonne Single Ram Press
<u>Metal Working</u>	1 off	Peddinghaus 210A/B Ironworker
	2 off	Euromac Digibend 160 Bending Machine
	2 off	Euromac Digibend 200 Bending Machine
<u>Drilling</u>	1 off	Kitchen & Wade Radial Drill
	2 off	Crona 4 Headed Drill
<u>Turning</u>	2 off	Ward 7 Lathe
	1 off	Ward 2DB Lathe
	1 off	Meuser Centre Lathe
<u>Milling</u>	1 off	Kendell & Gent Horizontal Miller 2000x1000
	1 off	Vertical Miller Oerlikon/Horizontal Miller Cincinnati
<u>Boring</u>	1 off	Manex Jig Borer
<u>Surface Grinding</u>	1 off	Lumsden 920mm Grinder
<u>Sawing</u>	1 off	Prosaw 300 HAS
	1 off	Mega Auto Saw
<u>Handling</u>	1 off	10 Tonne Lifting Capacity Overhead Crane
	2 off	3.2 Tonne Lifting Capacity Overhead Crane (5168/26) (6537)
<u>Factory/General</u>	3	CAD/CAM Workstations - Radan 2016, Procut 2016, Autocad LT 2016
		18,000 sq.ft Floor Space
<u>Welding</u>		Stud Welding – Taylor System 1700 (up to 25mm dia studs)
		Approvals for ASME IX (MIG, TIG) for MS, St/St 304/316 & Low Temp